

FLUOREX FINISH

Product description:

A two component chemically curing fluororesin coating. It has a gloss finish with excellent gloss retention. The product has good application properties with low dry spray. To be used as topcoat in atmospheric environments. Excellent gloss retention for long term, more than 30 years.

Typical use:

Recommended for offshore environments, refineries, power plants, bridges and buildings. Suitable for a wide range of industrial structures. Used as a topcoat in pre-qualified ISO 12944 systems.

Certificates / approvals:

Tested in accordance with ISO 12944-6, high expected durability in corrosivity category C4-C5-H, including chemical resistance test according to ISO 2812-1.

Tested in accordance with ISO 12944-9, high expected durability in corrosivity category CX.

Additional certificates and approvals may be available on request.

Physical Data: (Mixed product)

Number of components:	Two Pack Product
Colours:	Various, please consult Chugoku Paints B.V. sales representative.
Gloss:	High-gloss
Volume solids %:	39 ±2
Theoretical spreading rate:	15,6m ² /l
Flash point:	25°C (Mix)
Specific gravity:	1.23 kg/l
Dry to touch:	15 min at 20 °C
Hard dry:	10 hours at 20 °C
VOC (Theoretical):	552 g/l

Recommended substrate conditions:

All surfaces to be coated should be clean, dry and free from contamination. Prior to paint application all surfaces should be assessed and treated in accordance with ISO 8504:2019.

Primed Surfaces

The primer surface should be dry and free from all contamination and Fluorex must be applied within the overcoating intervals specified (consult the relevant product data sheet). Areas of breakdown, damage etc., should be prepared to the specified standard and patch primed prior to the application of Fluorex.

Mixing

Material is supplied in two containers as a unit. Always mix a complete unit in the proportions supplied. Once the unit has been mixed it must be used within the working pot life specified.

(1) Agitate Base (Part A) with a power agitator.

(2) Combine entire contents of Curing Agent (Part B) with Base (Part A) and mix thoroughly with power agitator.

Application data:

Version, mixed products	FLUOREX FINISH
Recommended Thinner:	FLUORINE THINNER A
Mixing ratio:	Base: Curing agent: 513PU 513PU0000 86 : 14 (by volume) 89 : 11 (by weight)
Application method:	Airless spray, brush, roller
Recommended thinner volume:	5 - 20% (by volume)
Nozzle orifice:	Graco 715, 615, 515
Nozzle pressure:	11.7 - 14.7 MPa
Indicated film thickness, wet:	Min: 65µm
Indicated film thickness, dry:	Min: 25µm
Min. Temperature:	5 °C
Pot life:	8 hours @ 20 °C
Humidity:	85% R.H.
Overcoat interval, min:	See ADDITIONAL APPLICATION DATA
Overcoat interval, max:	See ADDITIONAL APPLICATION DATA
Add the Curing agent to the base whilst mixing. Stir well before use.	
Notes: -	

Additional application data:

Apply only on a dry and clean surface with a temperature above the dew point to avoid condensation. Use only where application and curing can proceed at temperatures above: 5°C. The temperature of the paint itself should be: 15-25°C. In confined spaces provide adequate ventilation during application and drying. It is important that the surface is completely clean to ensure the adhesion. Any oil, grease, etc. to be removed by suitable detergent.

Overcoating:

Overcoating intervals related to later conditions of exposure: If the maximum overcoating interval is exceeded, roughening of the surface is necessary to ensure intercoat adhesion. Before overcoating after exposure in contaminated environment, clean the surface thoroughly with high pressure fresh water hosing and allow drying. A completely clean surface is mandatory to ensure intercoat adhesion, especially at long overcoating intervals. Any dirt, oil, grease, and other foreign matter must be removed with suitable detergent followed by (high pressure) fresh water cleaning. Salts to be removed by fresh water hosing. Any degraded surface layer, as a result of a long exposure period, must be removed.

Curing time and over-coating data:

Temp.	Surface dry (at 25µ DFT)	Hard dry (at 25µ DFT)	Fully cured (at 25µ DFT)	Over-coating Interval Min.	Over-coating Interval Max.	Pot life
-5 °C	-	-	-	-	-	-
0 °C	-	-	-	-	-	-
5 °C	30 min	20 hours	-	24 hours	30 days	12 hours
10 °C	20 min	17 hours	-	20 hours	30 days	10 hours
20 °C	15 min	10 hours	-	12 hours	30 days	8 hours
30 °C	10 min	7 hours	-	8 hours	30 days	4 hours

Spreading rates:

Dry Film Thickness	Theoretical Spreading rate
25 µm	15,6 m ² /l
30 µm	13,0 m ² /l
35 µm	11,1 m ² /l

Storage:

Min. 12 months at 20°C. Subject to re-inspection thereafter. Store in dry, shaded conditions away from sources of heat and ignition. Elevated storage temperatures reduce shelf life.

Color variation:

When applicable, products may have slight color variations from batch to batch. Such products may fade and chalk when exposed to sunlight and weathering.

Color and gloss retention on topcoats/finish coats may vary depending on type of color, exposure environment such as temperature, UV intensity etc., and application quality.

For certain colours extra coats may be necessary to obtain full opacity.

Contact your local Chugoku Paints B.V. office for further information.

Safety information:

If Health, Safety and Environmental information is required a Health and Safety Data Sheet can be obtained from Chugoku Paints B.V.

Personal Protection advice and additional information can be obtained from the product Health and Safety Data Sheet which is available on request. The minimum safety precautions in dealing with this paint are:

- Observe the precautionary notices displayed on the container.
- Provide adequate ventilation.
- Avoid skin contact and inhalation of spray mist and vapours.
- If the product comes into contact with the skin, wash thoroughly with luke warm water and soap or suitable cleaner. If the eyes are contaminated, irrigate with water and seek medical advice immediately.
- Since the product contains flammable materials, keep away from sparks and open flames. No smoking should be permitted in the area.

Definitions:

Tolerances:	The numerical information quoted in this Technical Data Sheet is subject to normal manufacturing tolerances.
Spreading Rate:	The spreading rate can vary depending on application conditions, the geometrical complexity of the structure, the weather conditions, etc.
Volume Solids:	The volume solids figure given in this Technical Data Sheet is the percentage of dry film obtained from a given wet film thickness under specified application rate and conditions measured by the Chugoku Standard Method corresponding to ASTM method D2697 if not otherwise indicated.
Overcoating Intervals:	The intervals given assume preparation consistent with good painting
Hard dry:	The time taken until the product can be walked on without damaging it. Time taken until full mechanical strength is obtained is longer.
V.O.C.:	Theoretical quantity of volatile organic compounds in g/l.

Disclaimer:

Data, specifications, directions and recommendations given in this data sheet represent test results or experience obtained under controlled or specially defined circumstances. Their accuracy, completeness or appropriateness under the actual conditions of any intended use is not guaranteed and must be determined by user. Product data is subject to change without notice and automatically void two years from issue. All legal relations of Chugoku Paints B.V. will be governed by the Uniform Terms of Sale and Delivery of Chugoku Paints B.V. as last filed with the district court of Rotterdam and upon request they will be made available without charge. Chugoku Paints B.V. explicitly rejects the applicability of any General Conditions, which its contractual parties may use. Exclusive jurisdiction: competent Court in Rotterdam.

The Inspector will undertake to the best of their ability, to carry out assistance during application of the products delivered by Chugoku, by only rendering advice in connection with the application at site. The Inspector undertakes to carry out the project in a conscientious manner, but Chugoku and/or the Inspector will not accept any kind of liability, direct or indirect, if the project does not give the results expected. Under all circumstances, the Buyer remains responsible for the execution of the project. Any advice and/or assistance rendered by the Inspector will be subject to such (final) responsibility of the buyer, and moreover subject to the Uniform Terms of Sale and Delivery of Chugoku Paints B.V. Even when damages or delays have been caused by faults or negligence on the side of Chugoku and/or the Inspector, such will not result in any liability whatsoever of Chugoku or the Inspector. Liability of both Chugoku or the Inspector for any consequential damages is explicitly excluded. Some products have been specially modified to adapt to specific European requirements with regard to European-, national- and local laws and regulations or with regards to specific European use requirements. As a result some physical properties in a TDS may differ from those given in the original Japanese TDS.